



Presenting a complete line of Limestone Classics™ Trim and Accent Stone from Indiana Limestone Company. Genuine Indiana Limestone. The natural and innovative finishing touch for your residential and commercial projects. Discover the possibilities at [IndianaLimestoneCompany.com](http://IndianaLimestoneCompany.com)



# PRIMA & ACCOENT

# Designer Trim Series



## DESIGNER TRIM SERIES

**Headers**

**Watertables**

**Bands**

**Pier Cap**

**Wall Cap**

**Sills**

### Presenting Indiana Limestone Designer Trim Series from Indiana Limestone Company.

The innovative Indiana Limestone Designer Trim Series products are available in a variety of popular sizes and colors. They have been especially fabricated to meet the changing needs of architects, designers, and builders. Made from the same genuine Indiana Limestone used in this country's most significant buildings including the Empire State Building, Pentagon, and National Cathedral, the Designer Trim Series is ready for your next project.

Genuine Indiana Limestone Trim and Accent stone adds a natural and innovative finishing touch for your residential or commercial projects. Our specification guide will assist you with information for the appropriate selection of trim products from headers to sills.

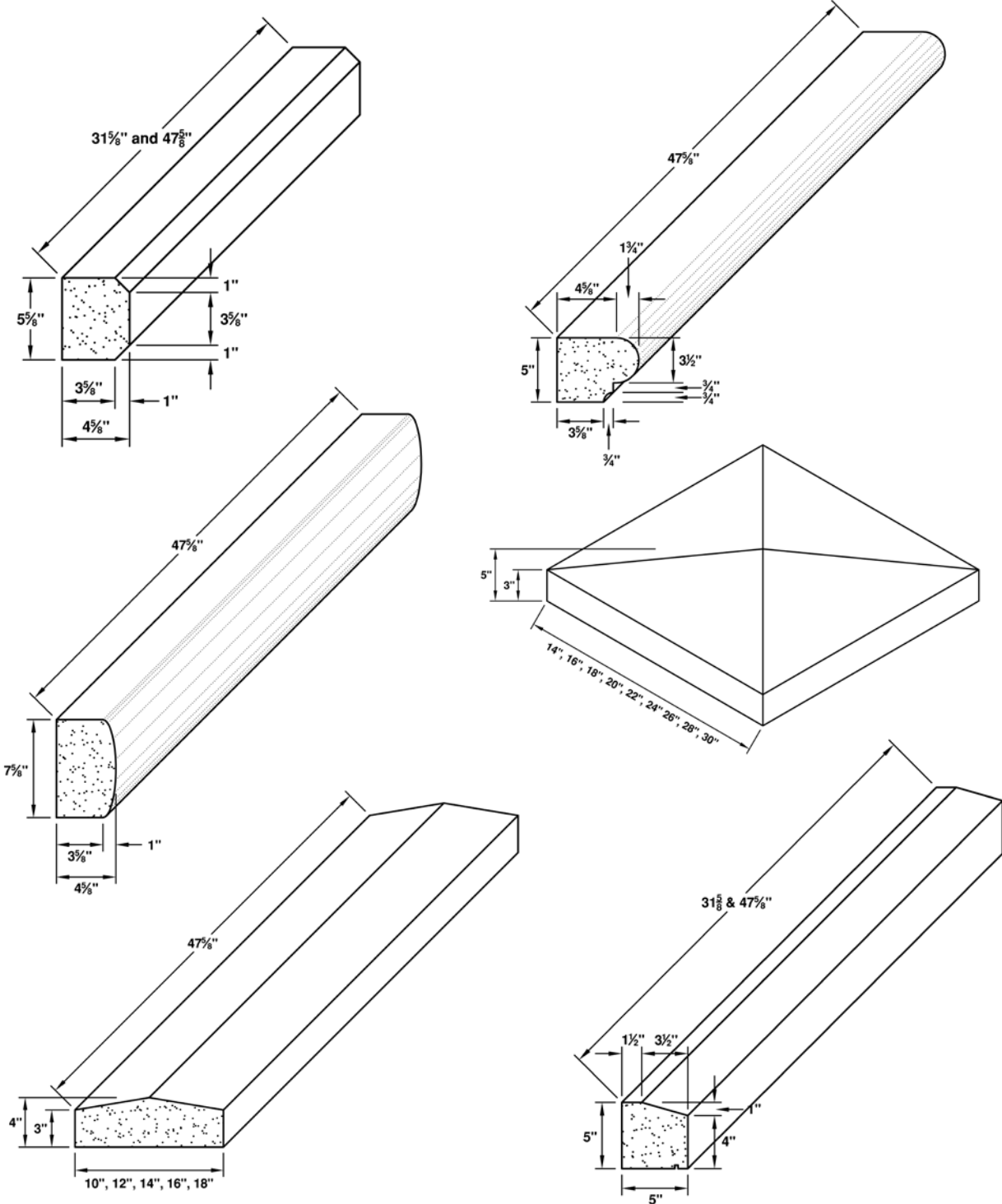
Indiana Limestone Company is unmatched as the only fully integrated supplier of Indiana Limestone. From raw block and slab material to dimensional cut stone and building products, we are a leading supplier of the Nation's Building Stone. Since our founding in 1926, we continue to be the largest limestone quarrier and fabricator in the United States. At Indiana Limestone Company our strength is in our reliability as we consistently provide high quality products and services to meet your needs.

For more information and to order, call (800) 457-4026 or visit [IndianaLimestoneCompany.com](http://IndianaLimestoneCompany.com)

# Designer Trim Series



Diagrams of several of the many Indiana Limestone Designer Trim Series products available.



# Keystones



Indiana Limestone Company  
Keystones  
Examples of Product Installation

# Keystones Installation and Technical Information



## Keystones Installation and Technical Guide

### Delivery, Storage, and Handling

- Indiana Limestone Company (ILC) Keystones should be unloaded and handled carefully to prevent excess breakage.
- Product will be supplied adequately packaged on pallets or timbers to keep finished stone clear of the ground.
- Storage area should be a well-drained space graveled or chipped for protection against mud splatters.
- ILC Keystones should be handled carefully to avoid excess chips and scratches.
- When using pry bars to move stone into place, use padding to protect the edges of the stone.

### Protection of Unfinished Work

- To avoid possible unsightly stains caused from dirt or other construction materials residue the keystones should be covered with protective material during construction. This material should be left intact until the finishing of any surrounding work.
- During construction, tops of walls should be carefully protected to prevent rain, snow, or seepage from entering space between keystones and backing.

### Setting Mortar

- Setting mortar shall be ASTM C-270 Type N composed of one part Portland cement, one part mason's lime, and six parts sand mixed with potable water, or one part masonry cement and two and three-fourths parts sand mixed with potable water.

### Anchors

- Anchor ILC Keystones securely to sheathing, wood framing, or masonry backing. The use of galvanized or stainless steel anchors penetrating the joint material is typical in residential construction for stone heights up to 12". These ties should be spaced 18" apart in the horizontal bed. Commercial construction may have additional anchorage requirements, such as bent straps attached to the framing and fastened to the stone. Check your local building codes for specific requirements.

### Cleaning

- After mortar has set, the keystones should be brushed down with a stiff fiber brush, then carefully rinsed with clear water to remove any accumulation of stain or matter foreign to the limestone.

### Physical Characteristics, Performance Table

- Indiana Limestone complies with the requirements of ASTM C-568, Type II, Medium density limestone.



Smooth



Chamfered



Rock Face

# Pier Cap



Indiana Limestone Company  
Pier Cap  
Examples of Product Installation

# Pier Cap Installation and Technical Information



## Pier Cap Installation and Technical Guide

### Delivery, Storage, and Handling

- Indiana Limestone Company (ILC) Pier Caps should be unloaded and handled carefully to prevent excess breakage.
- Product will be supplied adequately packaged on pallets or timbers to keep finished stone clear of the ground.
- Storage area should be a well-drained space graveled or chipped for protection against mud splatters.
- Product should be handled carefully to avoid excess chips and scratches.
- When using pry bars to move stone into place, use padding to protect the edges of the stone.

### Setting Mortar

- Use of Type N Masonry Cement is highly recommended for the setting bed cement mix. White Cement does not contain the chemicals that when activated by water can cause unsightly staining. Typical fine sand will be adequate for the cement mix. A setting bed depth of 1" to 1-1/2" is recommended.

### Pointing of Joints

- Grouting or Pointing of the joints can be done with the same Type N White Masonry Cement (mixed with White Sand to allow for accurate coloring). For an even more water repellent joint the use of a Urethane/ Polyurethane sealant is recommended.

### Anchors

- Typical mortar set installation does not require any additional anchoring. However, if additional anchoring is required or desired based on design specifications, stainless steel dowels (smooth or threaded), or stainless steel dowels with straps are both commonly used for the attachment of limestone pier caps.

### Cleaning

- After mortar has set, the pier caps should be brushed down with a stiff fiber brush, then carefully rinsed with clear water to remove any accumulation of stain or matter foreign to the limestone.

### Physical Characteristics, Performance Table

- Indiana Limestone complies with the requirements of ASTM C-568, Type II, Medium density limestone.



Rock Face



Square Edge

### Pier Cap

Prod ID	Type	Height	Depth	Length	Pcs Per Pallet
CAP2x14x14S	Square	2"	14"	14"	12
CAP2x18x18S	Square	2"	18"	18"	12
CAP2x20x20S	Square	2"	20"	20"	12
CAP2x22x22S	Square	2"	22"	22"	12
CAP2x24x24S	Square	2"	24"	24"	12
CAP2x30x30S	Square	2"	30"	30"	12
CAP2x14x14R	Rock Face	2"	14"	14"	12
CAP2x18x18R	Rock Face	2"	18"	18"	12
CAP2x20x20R	Rock Face	2"	20"	20"	12
CAP2x22x22R	Rock Face	2"	22"	22"	12
CAP2x24x24R	Rock Face	2"	24"	24"	12
CAP2x30x30R	Rock Face	2"	30"	30"	12

Please note: Also available in 3" height

# Wall Cap



Indiana Limestone Company  
Wall Cap  
Examples of Product Installation

# Wall Cap Installation and Technical Information



## Delivery, Storage, and Handling

- ILC Wall Caps should be unloaded and handled carefully to prevent excess breakage.
- Product will be supplied adequately packaged on pallets or timbers to keep finished stone clear of the ground.
- Storage area should be a well-drained space graveled or chipped for protection against mud splatters.
- Product should be handled carefully to avoid excess chips and scratches.
- When using pry bars to move stone into place, use padding to protect the edges of the stone.

## Setting Mortar

- Use of Type N Masonry Cement is highly recommended for the setting bed cement mix. White Cement does not contain the chemicals that when activated by water can cause unsightly staining. Typical fine sand will be adequate for the cement mix. A setting bed depth of 1" to 1-1/2" is recommended.

## Pointing of Joints

- Grouting or Pointing of the joints can be done with the same Type N White Masonry Cement (mixed with White Sand to allow for accurate coloring). For an even more water repellent joint the use of a Urethane/ Polyurethane sealant is recommended.

## Anchors

- Typical mortar set installation does not require any additional anchoring. However, if additional anchoring is required or desired based on design specifications, stainless steel dowels (smooth or threaded) or stainless steel dowels with straps are both commonly used for the attachment of limestone wall caps.

## Cleaning

- After mortar has set, the wall caps should be brushed down with a stiff fiber brush, then carefully rinsed with clear water to remove any accumulation of stain or matter foreign to the Limestone.

## Physical Characteristics, Performance Table

- Indiana Limestone complies with the requirements of ASTM C-568, Type II, Medium density limestone.

### Performance Table

Property	Value	Test Procedure
Ultimate compressive strength dry specimens	4,000 psi min	ASTM C170
Modulus of rupture dry specimens	700 psi min	ASTM C99
Absorption	7-1/2% max	ASTM C97



Smooth

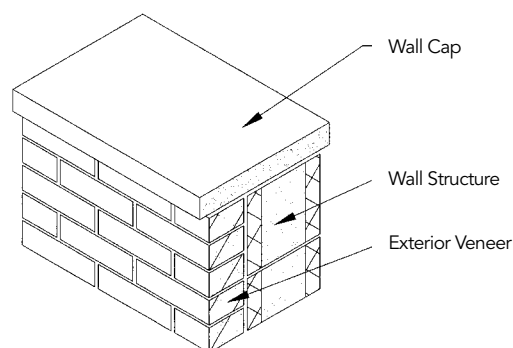


Rock Face

## Wall Cap

Prod ID	Color	Height	Depth	Length	Pcs Per Pallet
CAP2x14x48	Silver Buff	2"	14"	48"	12
CAP2x18x48	Silver Buff	2"	18"	48"	12
CAP2x20x48	Silver Buff	2"	20"	48"	12
CAP2x22x48	Silver Buff	2"	22"	48"	12
CAP2x24x48	Silver Buff	2"	24"	48"	12
CAP2x30x48	Silver Buff	2"	30"	48"	12

Available in either Square or Rock Face



# Quoins



Indiana Limestone Company  
Quoins  
Examples of Product Installation

# Quoins Installation and Technical Information



## Quoins Installation and Technical Guide

### Delivery, Storage, and Handling

- Indiana Limestone Company (ILC) Quoins should be unloaded and handled carefully to prevent excess breakage.
- Product will be supplied adequately packaged on pallets or timbers to keep finished stone clear of the ground.
- Storage area should be a well-drained space grveled or chipped for protection against mud splatters.
- ILC Quoins should be handled carefully to avoid excess chips and scratches.
- When using pry bars to move stone into place, use padding to protect the edges of the stone.

### Protection of Unfinished Work

- To avoid possible unsightly stains caused from dirt or other construction materials residue the quoins should be covered with protective material during construction. This material should be left intact until the finishing of any surrounding work.
- During construction, tops of walls should be carefully protected to prevent rain, snow, or seepage from entering space between quoins and backing.

### Setting Mortar

- Setting mortar shall be ASTM C-270 Type N composed of one part Portland cement, one part mason's lime, and six parts sand mixed with potable water, or one part masonry cement and two and three-fourths parts sand mixed with potable water.



### Quoins

Prod ID	Color	Height	Depth	Length	Pcs Per Pallet
Q9.75x4x5.5	Silver Buff	9-3/4"	4"	5-1/2"	90
Q9.75x4x9.75	Silver Buff	9-3/4"	4"	9-3/4"	90

### Anchors

- Anchor ILC Quoins securely to sheathing, wood framing, or masonry backing. The use of galvanized or stainless brick anchors penetrating the joint material is typical in residential construction for stone heights up to 12". These ties should be spaced 18" apart in the horizontal bed. Commercial construction may have additional anchorage requirements, such as bent straps attached to the framing and fastened to the stone. Check your local building codes for specific requirements.

### Cleaning

- After mortar has set, the quoins should be brushed down with a stiff fiber brush, then carefully rinsed with clear water to remove any accumulation of stain or matter foreign to the limestone.

### Physical Characteristics, Performance Table

- Indiana Limestone complies with the requirements of ASTM C-568, Type II, Medium density limestone.

# Sill Stock



Indiana Limestone Company  
Sill Stock  
Examples of Product Installation

## Sill Stock

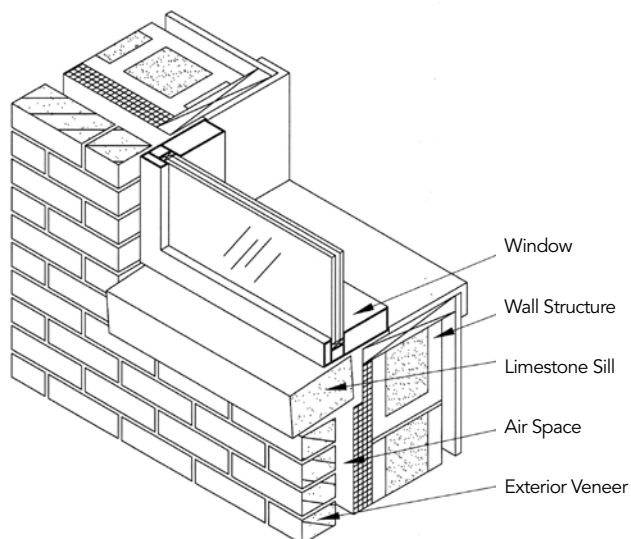


### Limestone Sills

Indiana Limestone sills are the most popular natural stone sills used in North America. Sills of Indiana Limestone are the product of choice below window openings to protect against moisture damage, or as an accent band within a masonry field. Utilizing Indiana Limestone sills adds the classic Indiana Limestone complement to each architectural design.

Produced as a simple rectangular shape from mill run quality Indiana Limestone, our limestone sills have a diamond sawn finish and come in three standard course heights of 2-1/4", 3", or 4". We offer standard sill depths from 3-1/2" to 14". Each sill comes jointed to a standard length of 3', 4', 5', 6', 7', or 8'. Our limestone sills are offered with smooth edges or machine pitched along one long edge. A drip edge can also be added as needed.

Indiana Limestone Company's extensive inventory and short fabrication lead time makes it easy to add and/or carry Indiana Limestone sills to enhance your masonry product line and complete your Indiana Limestone Classics offering. To order or for Dealer information, call (800) 457-4026 and ask for Indiana Limestone Company's Limestone Classics™ sills.



Smooth



Rock Face

### Limestone Thin Veneer Sills

Indiana Limestone thin veneer sills are rapidly becoming the product of choice for use with all types of thin stone veneers. Made from the same mill run quality Indiana Limestone, our thin stone sills provide the perfect finishing touch for any thin stone veneer project. Our thin veneer sills come standard in a 2-1/4" course height, 2-1/2" depth, and 4' length in three configurations. Our standard rectangular sill comes with a smooth edge or machine pitched along one long edge.

# Sill Stock Installation and Technical Information



## Sill Installation and Technical Guide

### Delivery, Storage, and Handling

- ILC Sills should be unloaded and handled carefully to prevent excess breakage.
- Product will be supplied adequately packaged on pallets or timbers to keep finished stone clear of the ground.
- Storage area should be a well-drained space graveled or chipped for protection against mud splatters.
- Sills should be handled carefully to avoid excess chips and scratches.
- When using pry bars to move stone into place, use padding to protect the edges of the stone.

### Protection of Unfinished Work

- To avoid possible unsightly stains caused from dirt or other construction materials residue, the sills should be covered with protective material during construction. This material should be left intact until the finishing of any surrounding work.
- During construction, tops of walls should be carefully protected to prevent rain, snow, or seepage from entering space between keystones and backing.

### Setting Mortar

- Setting mortar shall be ASTM C-270 Type N composed of one part Portland cement, one part mason's lime, and six parts sand mixed with potable water, or one part masonry cement and two and three-fourths parts sand mixed with potable water.

### Anchors

- Anchor ILC Sills securely to sheathing, wood framing, or masonry backing. The use of galvanized or stainless brick anchors penetrating the joint material is typical in residential construction for stone heights up to 12". These ties should be spaced 18" apart in the horizontal bed. Commercial construction may have additional anchorage requirements, such as bent straps attached to the framing and fastened to the stone. Check your local building codes for specific requirements.

### Cleaning

- After mortar has set, the sills should be brushed down with a stiff fiber brush, then carefully rinsed with clear water to remove any accumulation of stain or matter foreign to the limestone.

### Physical Characteristics, Performance Table

- Indiana Limestone complies with the requirements of ASTM C-568, Type II, Medium density limestone.

#### Performance Table

Property	Value	Test Procedure
Ultimate compressive strength dry specimens	4,000 psi min	ASTM C170
Modulus of rupture dry specimens	700 psi min	ASTM C99
Absorption	7-1/2% max	ASTM C97

# Trim & Accent Packaging



Keystones



Pier Cap



Sill Stock



Wall Cap



Quoins